

*Title is a full sentence which tells the story of what was done*

# Development of a general defined media for *Pichia pastoris* protein expression

Catie Bartlett

Course 10 – 3<sup>rd</sup> Year Talk

May 1, 2017

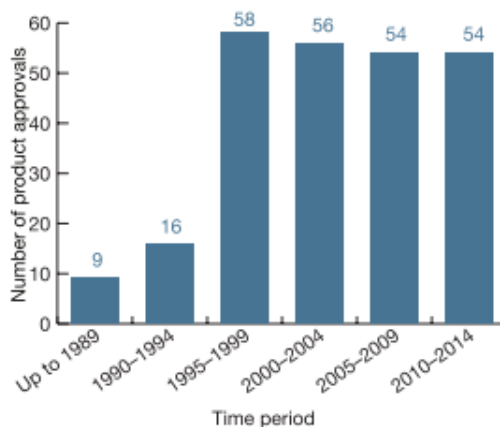


*Slide title is a sentence that tells the main point, images support*

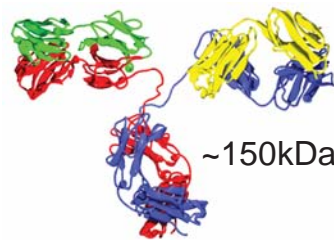
## An increasing fraction of new medicines are recombinant protein therapeutics

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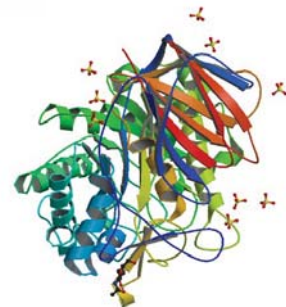
Over 200 products approved in past 20 years



Monoclonal antibodies



Enzymes  
20-50kDa

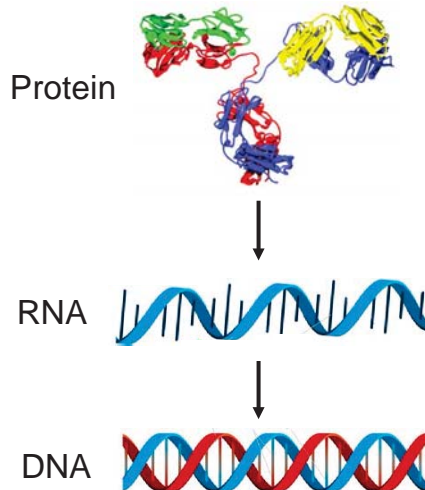


Walsh, *Nature Biotechnology* (2014)  
Protein Data Bank

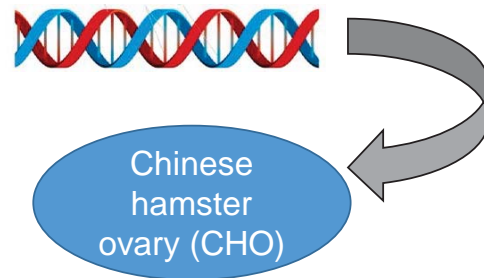


# These proteins are made using cells

## Design gene from protein



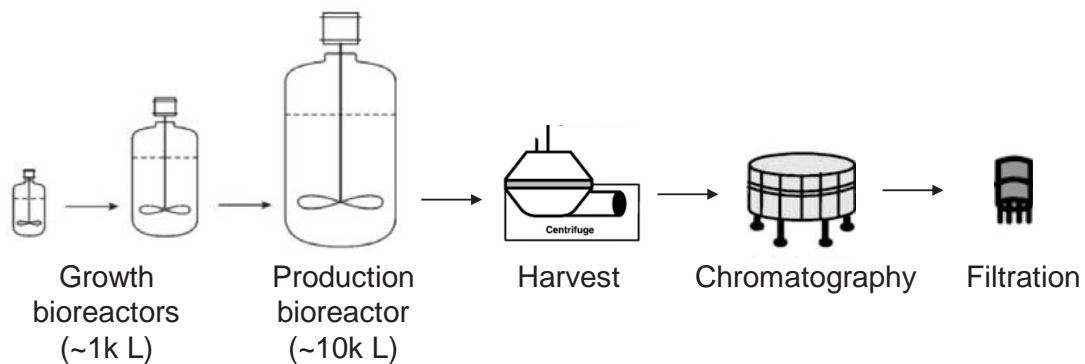
## Incorporate into cell's genome



Cells express the foreign protein and secrete it into the culture broth

*Image sequences are being used to convey a process rather than lists of text*

# Current CHO-based production process has a few challenges



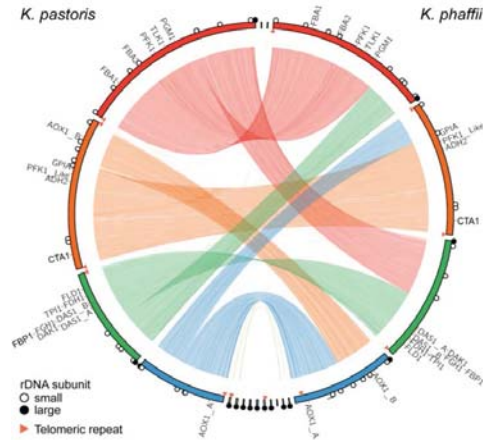
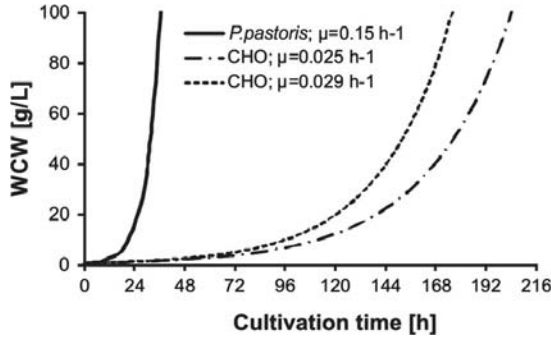
- Raw materials are expensive
- Production runs are long (2 weeks+)
- Foreign gene integration is complex

*We might have suggested that the bullets be left out here - the list is already separated by lines!*

# *Pichia pastoris* holds great potential for manufacturing of biologic drugs

Fast growth to high cell density

Small genome – 4 chromosomes



*Color and an offset box are used to highlight an important take-away*

**However, rates of production (titers) are typically lower than those achieved with CHO cells**

Kunert and Reinhart, *Appl Microbiol Biotechnol* (2016)

Love et al., *BMC Genomics* (2016)



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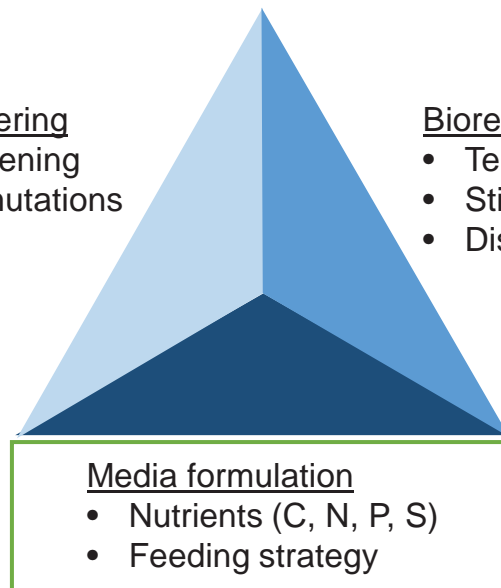
## Upstream process development toolbox has 3 main components

### Strain engineering

- Clone screening
- Targeted mutations

### Bioreactor parameters

- Temperature
- Stir rate
- Dissolved O<sub>2</sub>



*Easy to understand visual that separates a list spatially*



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# Media for *Pichia* has not been studied as extensively as for CHO

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	CHO	<i>Pichia</i>
<b>Media type</b>		
<b>Complex</b> Nutrient-rich but difficult to characterize	Fetal bovine serum	Buffered complex medium (BMGY)
<b>Defined</b> All components are known, favored by regulators	Carbon source, salts, proteins, hormones, vitamins, amino acids, lipids, etc.  Examples: Ham's F-12, proprietary formulations	Carbon source, salts, trace elements  Examples: BSM, FM22, d'Anjou

*Here it would be a little neater if the table entries were top aligned with each other!*

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## Approach and methods

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Our goal was to design a defined media that reduced the metabolic burden on the organism, evaluated by growth rate

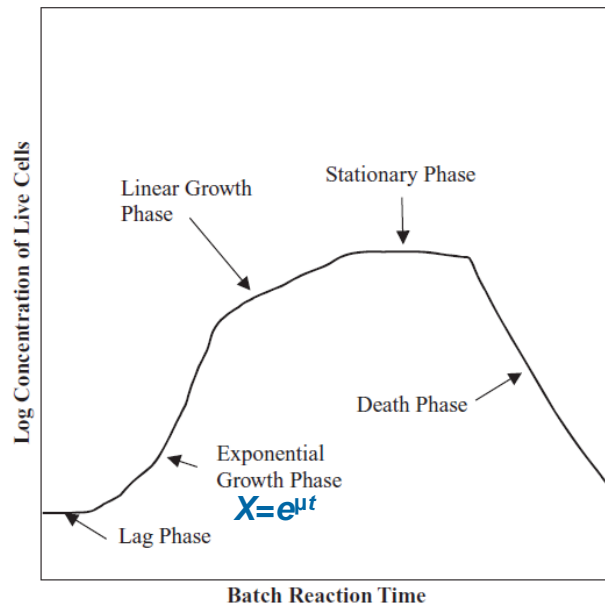
*Slide offsets the main goal (top) from less critical information (below)*

We integrated three strategies

- Systematic screening to understand limitations of current media and identify nutrient supplements
- Analytical methods to identify nutrients and tune concentrations
- Transcriptomics for deeper view of biological processes

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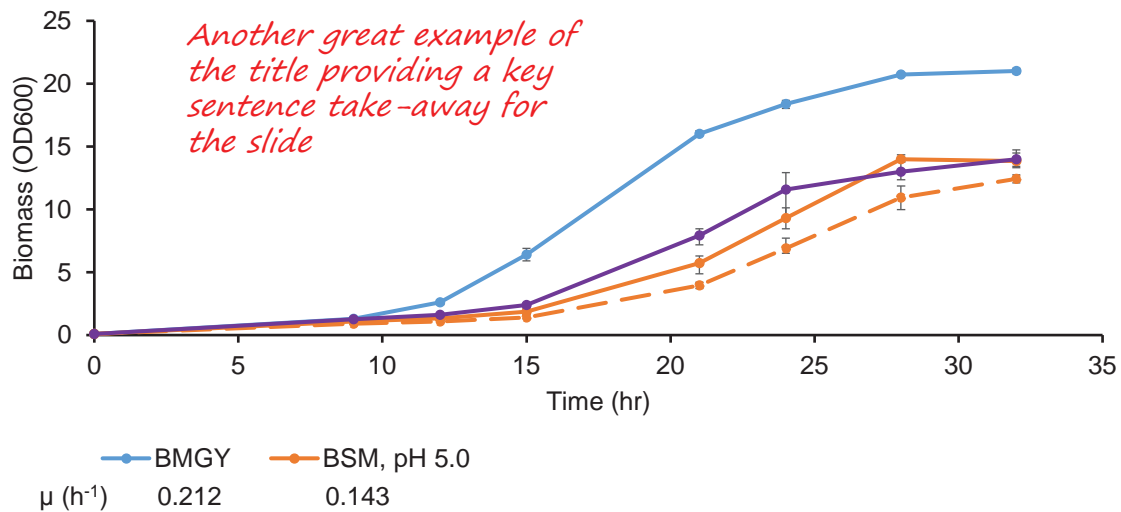
# Reminder: idealized growth phases for batch fermentation



*The author uses a cartoon of data to describe to the audience what their type of science looks like*

E. B. Nauman, *Chemical Reactor Design, Optimization, and Scaleup*, Second Edition. (2008)

# For *Pichia*, growth in basal salts media is significantly slower than in complex media

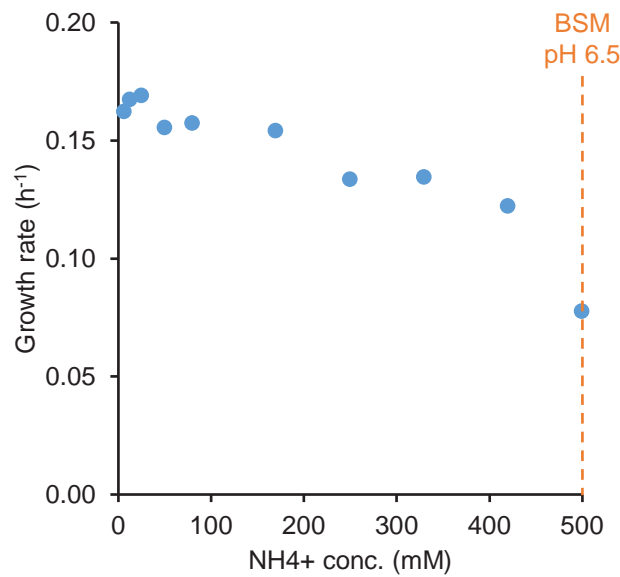


*Another great example of the title providing a key sentence take-away for the slide*

**Something in the basal salts medium was inhibiting growth**

10mL microtiter plates  
Bartlett et al., manuscript in preparation

# Reducing ammonium concentration increased exponential growth rate to $0.17\text{h}^{-1}$



*No extra words  
distract from the  
plot—the speaker will  
guide you through  
understanding the  
data!*

10mL microtiter plates  
Bartlett et al., manuscript in preparation



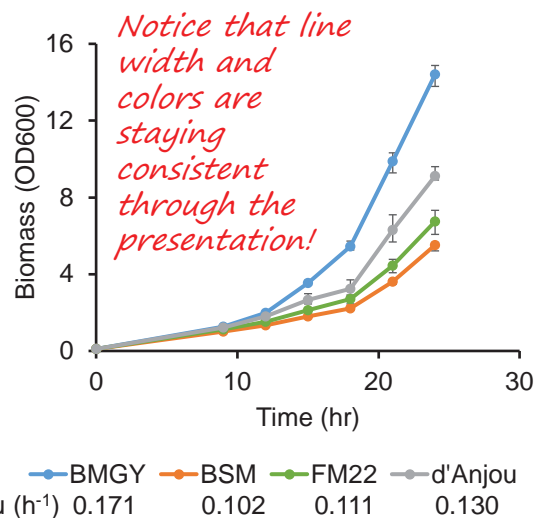
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# Looking for further improvement, we tried other salts formulations

FM22 and d'Anjou medium have both been used for *Pichia* fermentations

- Lower salt content than BSM

For comparison, set  $\text{NH}_4^+$  concentrations of all to 25mM



**Used d'Anjou medium with 25mM  $\text{NH}_4^+$  as base for further optimization**

10mL microtiter plates  
Bartlett et al., manuscript in preparation



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## We used knowledge about complex media to select defined components for screening

### From HPLC:

Amino acid	Concentration (mM)
Arginine	4.2
Alanine	4.0
Lysine	3.2
Glycine	2.7
Glutamate	2.4
Leucine	2.3
Phenylalanine	1.7
Isoleucine	1.1
Serine	0.8
Tyrosine	0.3
Total	22.8

Bartlett et al., manuscript in preparation



Stock solutions of some nutrients have previously been tried

- Vitamins
- Nucleosides

*Probably another instance where the bullets are just adding noise!*

Carbohydrate concentrations in yeast extract have been measured

- Lactate: up to 10mM
- Trehalose: up to 5mM

Verduyn et al., *Yeast* (1992)

Hellenbroich et al., *Appl. Microbiol. Biotechnol.* (1999)

Zhang et al., *Biotechnol. Bioeng.* (2003)

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## Glutamine, arginine, and vitamins had the greatest impact on growth rate

Supplement	Concentration	$\mu$ (h <sup>-1</sup> )
Complex media	-	0.248 ± 0.001
None	-	0.196 ± 0.001
Glutamine	5mM	0.217 ± 0.001
Vitamins	1x	0.204 ± 0.001
Arginine	5mM	0.202 ± 0.001
Lysine	5mM	0.196 ± 0.002
Nucleotides	1x	0.196 ± 0.002
Alanine	5mM	0.195 ± 0.002
Trehalose	5mM	0.193 ± 0.001
Lactate	10mM	0.186 ± 0.002

*Great use of a box or color change to highlight important details*

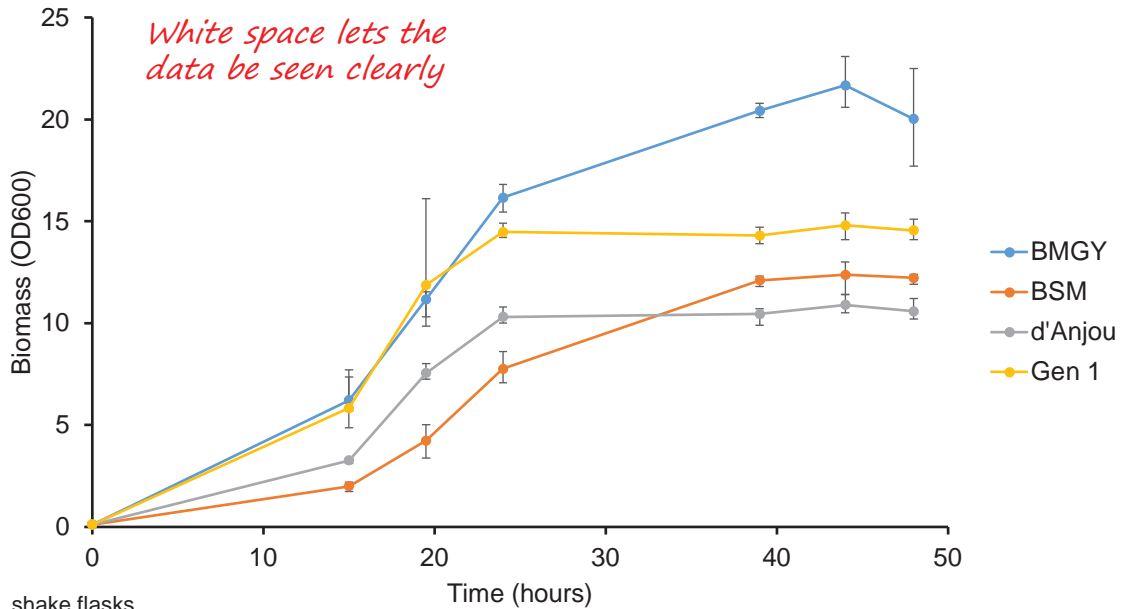
**Generation 1 medium included these nutrients in a low-ammonium d'Anjou base**

Bartlett et al., manuscript in preparation



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# Growth in Generation 1 medium was comparable to BMGY during exponential phase, then leveled off

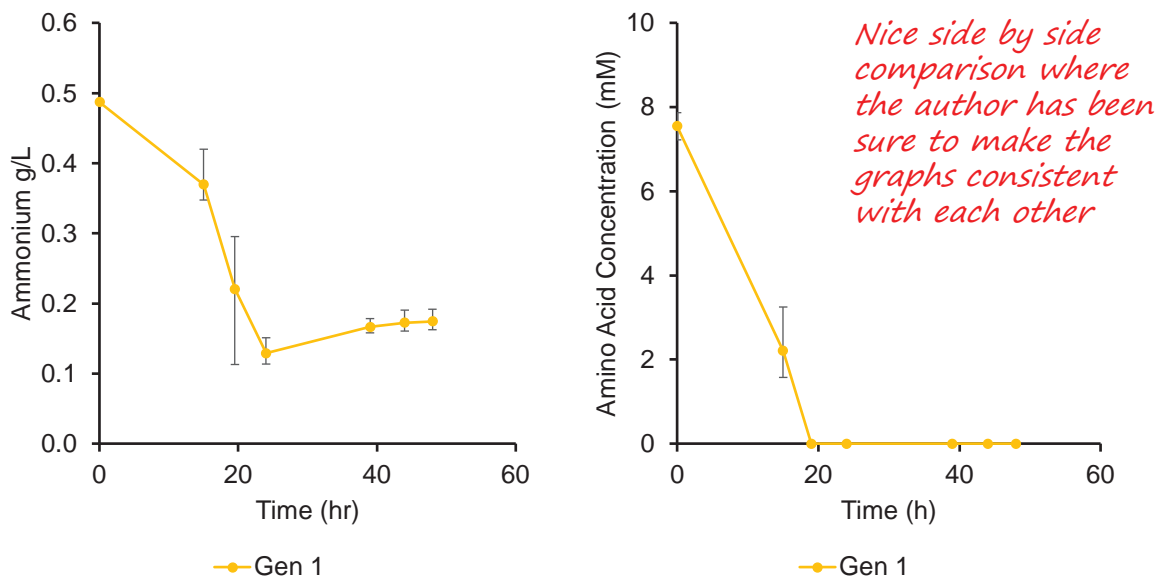


1L shake flasks

Bartlett et al., manuscript in preparation



# In Gen 1 medium, $\text{NH}_4^+$ was sufficient but amino acids were fully consumed



Bartlett et al., manuscript in preparation





# To further characterize metabolic differences, we performed RNA-Seq

*Prepares the audience for the type of data they will see*

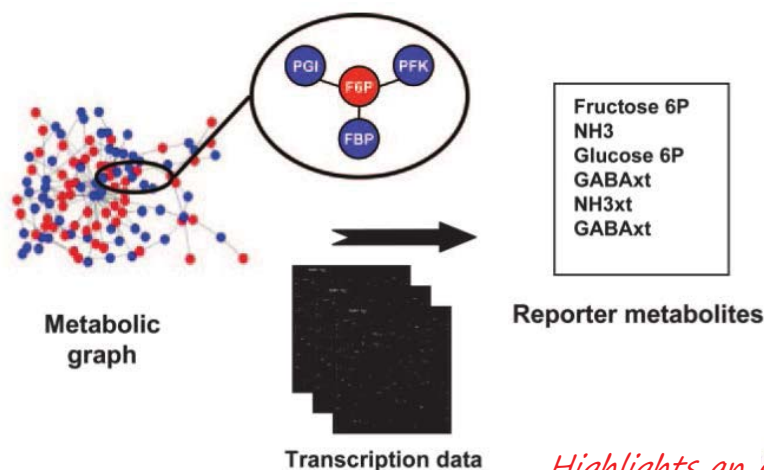
Gene	BMGY	d'Anjou	Gen 1
ARO10	#	#	#
POX1	#	#	#
CAR1	#	#	#
POT1	#	#	#
GDH3	#	#	#
CAR2	#	#	#
COX15	#	#	#
SPS4	#	#	#
FLO9	#	#	#
PUT1	#	#	#
...	#	#	#

Data is analyzed by comparing gene expression between conditions

Computational methods have been developed for different levels of comparison:

- Individual genes
- Pathways or gene sets

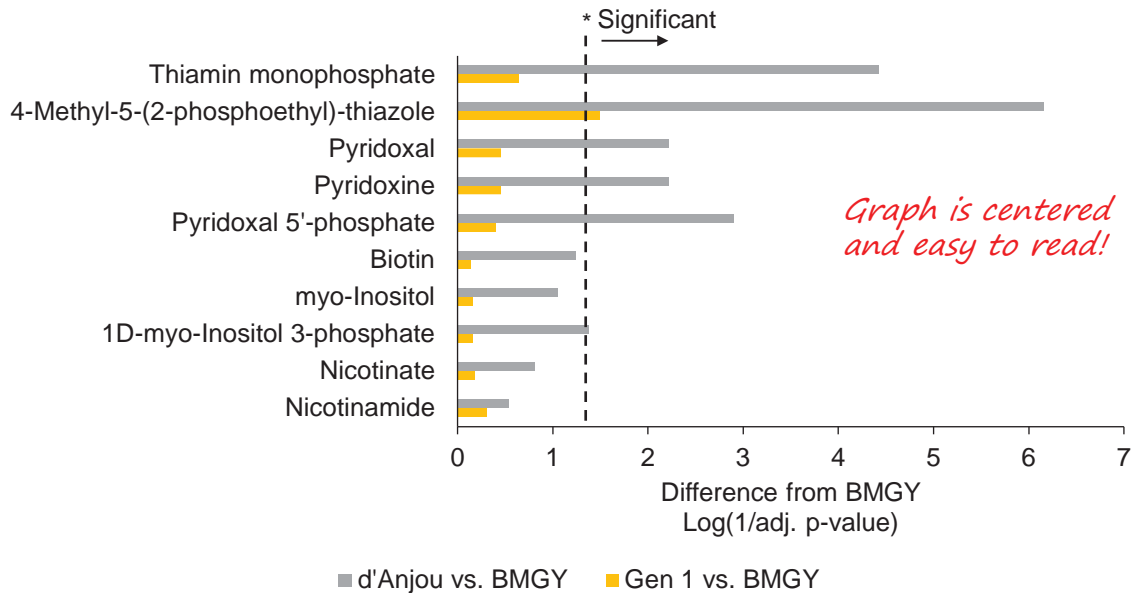
# Reporter metabolites method was used to identify expression differences at pathway level



**This method has not previously been used for media design**

Patil and Nielsen, *PNAS* (2005)  
Tomas-Gamisans et al., *PLoS One* (2016)

# Known difference in vitamin metabolism was visible in the transcriptome



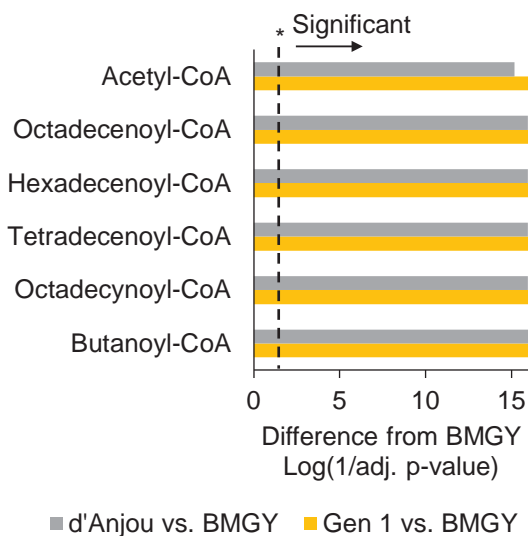
Bartlett et al., manuscript in preparation



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*Slide title provides a description of experiments and the implication is highlighted below!*

## We used the same approach to identify other areas with significantly different metabolism



The most significantly different metabolites for both defined formulations are involved in fatty acid oxidation

Fatty acids are present in BMGY but not in either defined formulation

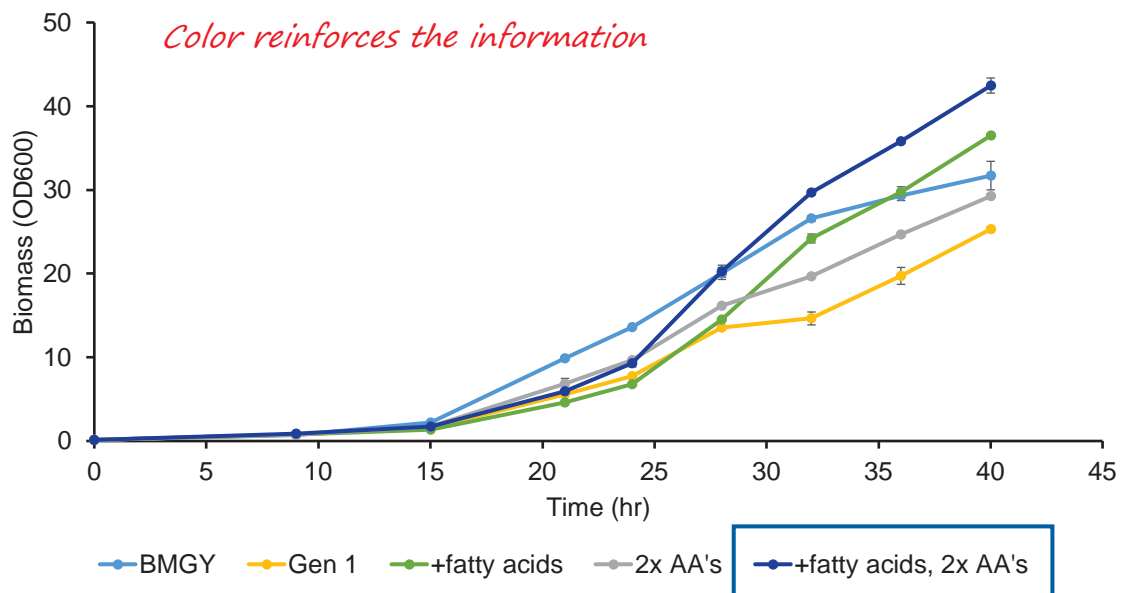
**Implication: try adding fatty acids**

Bartlett et al., manuscript in preparation



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# Fatty acids and increases to amino acid concentrations improved performance



10mL microtiter plates

Bartlett et al., manuscript in preparation

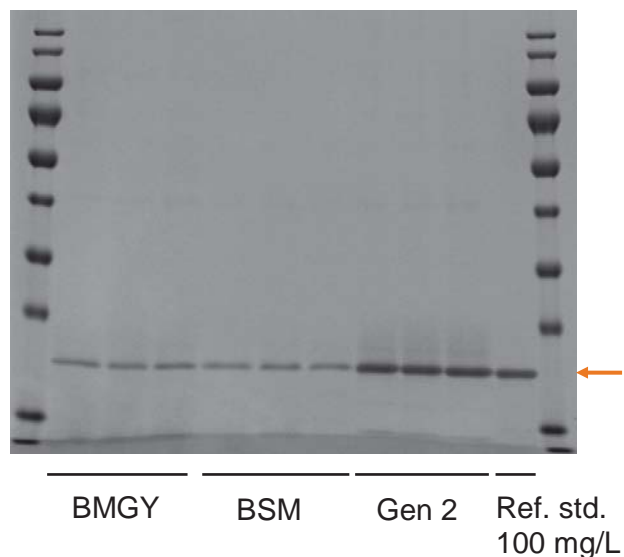


**Gen 2 media**

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# hGH productivity was ~10x higher in Gen 2 medium than BMGY or BSM

Media	BMGY	BSM	Gen 2
Biomass after outgrowth (OD600)	14.3	9.03	17.9
Biomass after induction (OD600)	23.5	15.4	23.1
Titer by GX (mg/L)	22.1	<LOD	201



*We see parallel structure for the table and raw data which is intuitive for us to understand*

200mL shake flasks

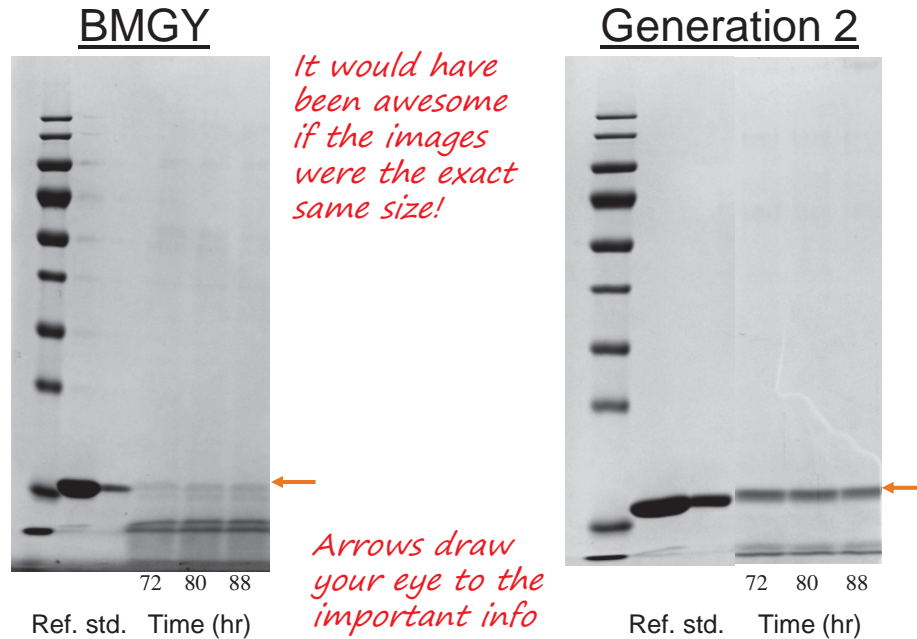
Bartlett et al., manuscript in preparation



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# G-CSF productivity in bioreactors was also higher in Gen 2 medium than BMGY

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Bartlett et al., manuscript in preparation

*Great job not using bullets where they weren't needed, the list separates it automatically!*

## Summary of results

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We developed a defined media for *Pichia pastoris* that supported cell growth at the same rate as in BMGY and led to higher protein productivity

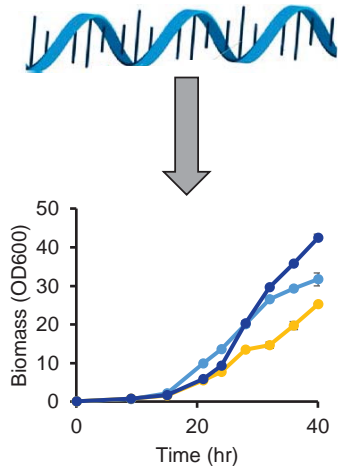
We identified metabolic gaps and addressed them through transcriptomics, analytical methods, and systematic screening

Future work will focus on optimizing Generation 2 media specifically for productivity

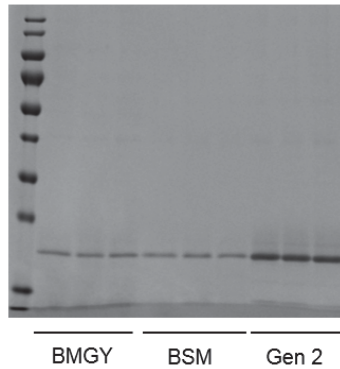
*It's a great idea to tie back experimental conclusions to the motivation you worked so hard to build at the beginning!*

## Implications

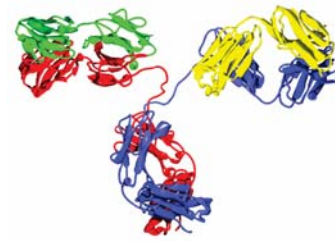
Transcriptomic analysis is powerful



Productivity in *Pichia* will increase



Biologic manufacturing costs are addressable



## Acknowledgments

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Richard Braatz  
Kristala Prather

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*Any opinions, findings and conclusions or recommendations expressed in this material are those of the author(s) and do not necessarily reflect the views of the Defense Advanced Research Projects Agency (DARPA) and SPAWAR Systems Center Pacific (SSC Pacific).*

# Questions?